# Banking Screw Adapter™



### **Features**

- Heat-treated alloy steel construction
- Mix & match with different sensors
- Optional ball-end piston & spring rates
- Three diameters and many barrel lengths

## Head-treated Stop Screws

Simply attach any standard shielded proximity sensor to the BSA and create a heavy-duty, solid state switch. Available in 8, 12 and 18mm screw diameters and a wide variety of lengths.

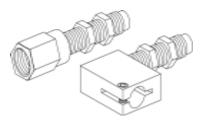


### Benefits

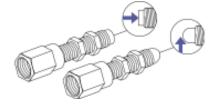
- Stop travel and sense with one device
- Versatile outputs using any shielded sensor
- Isolates sensor from impact damage
- New applications for proximity sensors

# Multiple design options

BSA's are configurable to meet your machine design requirements, see below and use the model numbering guide on page 23:



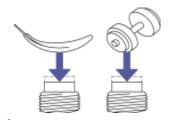
1 - Right angle models shorten the overall length and will fit into more confined applications.



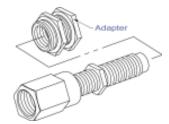
2 - Flat pistons are for axial impact forces and ball-end pistons are for laterally moving targets.



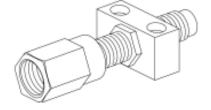
3 - Use a smaller, larger or the same diameter sensor as the BSA barrel diameter.



4- Standard models have a light spring rate, but a heavier spring rate is available, see page 21.



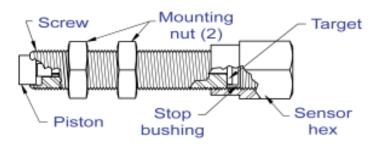
5 - Can be supplied with adapters for retrofitting into existing hole/thread locations, see pg. 18.



6- Install with a block mount or bracket, see pages 9-13. SoftNoze can bundle products and make specials.

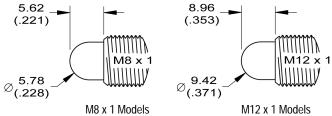
# Construction & Operation

Both the screw and piston are heat-treated to withstand heavy use. A connecting rod ties the springloaded piston to a metal target, which triggers the sensor upon displacement of the piston. The sensor is separated and thus isolated from impact from the target by a plastic stop bushing. Two heavy-duty jam nuts, or an optional threaded Block Mount, secure the BSA.



# Banking Screw Adapter™

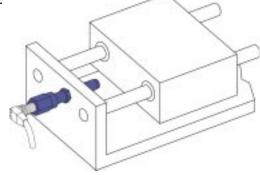
# Banking Screw Adapter "A" for 90° angle style Barrel thread, dimen. "A" Barrel length, dimen. "B" Sensor size- 08, 12 or 18 "R" for round piston (8 & 12 only) "H" for heavy spring rate1



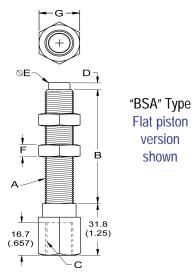
# Rounded Piston Dimensions

# Typical Application

Shown below, a BSA is used as a reliable and rugged stop for a linear slide unit. Accurate and easy adjustments to end of stroke positions are possible using a standard, shielded, prox sensor:



BSA	A	В	С	D	E	F	G	
08-25	M8 x 1	25.0 (0.98)	M8 x 1	3.16 (0.12)	5.84 (0.23)	6.26	of mouting nut (2):	
08-50		50.0 (1.97)	M12 x 1			(0.24)	M8x1: 12.8 (0.50)	
12-25	M12 x 1	25.0 (0.98)	M8 x 1 or M12 x 1 or M18 x 1	4.32 (0.17)	9.40 (0.37)	5.94 (0.23)	M12x1: 15.7 (0.62) M18x1: 22.1 (0.87)	
12-50		50.0 (1.97)						
12-75		75.0 (2.95)						
12-100		100 (3.94)					of sensor hex:	
18-25	M18 x 1	25.0 (0.98)	M8 x 1 or M12 x 1 or M18 x 1		14.2 (0.56)	6.36 (0.25)	M8x1: 11.0 (0.43) M12x1 15.7 (0.62) M18x1 22.1 (0.87)	
18-50		50.0 (1.97)						
18-75		75.0 (2.95)						
18-100		100 (3.94)						



**Notes:** Dimensions mm(inch). Spring rates; standard models require 252grams(9oz.) for sensor activitation and heavy spring rate models 1120 grams(40oz). Maximum allowable impact force (F') on pistons is; 2 K·N (450 lb·ft) for 8mm models, 20.5 K·N (4.6K lb·ft) for 12mm models and 45 K·N (10.1 K lb·ft) for 18mm models. Calculate by, F' = M x A where F' is in newtons(N), M (mass) is in kilograms and A (acceleration), in meters/second(m/s). Piston displacement, all models: 1.93(.076). Use only shielded-type proximity sensors.

BSAA	A	В	С	D	E	F	G	Н	1	J	K
08-25	M8 x 1	25.0 (0.98)	8mm	3.16 (0.12)	5.84 (0.23)	6.26 (0.24)	12.8 (0.50)	17.8 (0.70)	22.2 (0.88)	12.7 (0.50)	25.4 (1.00)
08-50		50.0 (1.97)	or 12mm								
12-25	M12 x 1	25.0 (0.98)	8mm or 12mm	4.32 (0.17)	9.40 (0.37)	5.94 (0.23)	15.7 (0.62)	18.0 (0.71)	25.4 (1.00)	15.9 (0.62)	31.8 (1.25)
12-50		50.0 (1.97)									
12-75		75.0 (2.95)									
12-100		100 (3.94)									
18-25	M18 x 1	25.0 (0.98)	12mm		14.2 (0.56)	6.36 (0.25)	22.1 (0.87)	27.9 (1.10)	25.4 (1.00)	22.2 (0.88)	44.4 (1.75)
18-50		50.0 (1.97)									
18-75		75.0 (2.95)									
18-100		100 (3.94)									

