

sensing the future



Pressure-Sensitive Mat Systems

Safety mats for protection of people
around machinery, robots & other
hazardous areas

Signal mats for activation of a device or
counter through presence detection

Safe, reliable, low maintenance

- Wide variety of sizes & shapes available
- Easy to install
- Safety category 3 systems available
- Manufactured in the USA



Pressure-Sensitive Mats

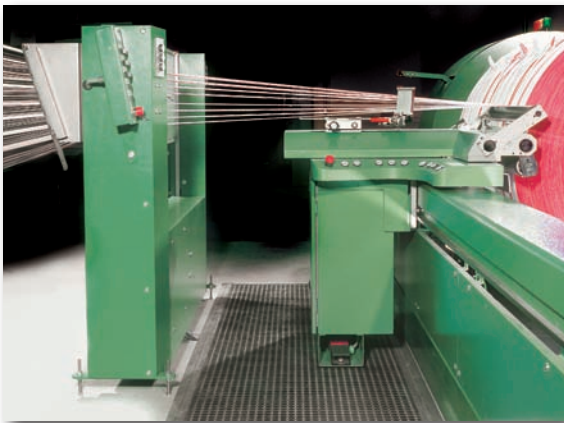
Durable and reliable

Bircher Reglomat pressure-sensitive mats are durable products with well-balanced sensitivity that are ideal for a variety of safety or control applications. These mat systems meet or exceed current US & CE standards. 2-wire & 4-wire failsafe wiring and safety category 3 systems are available. The unique edge design allows multi-mat systems to have consistent detection across seams without the need for joining trim. This benefit reduces installation time and material costs.



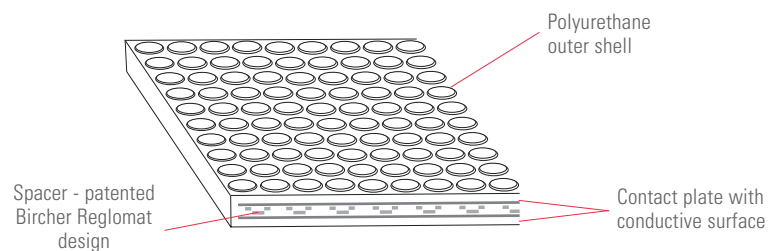
Your benefits

- Maintenance-free
- Easy to install
- Custom shapes & sizes available
- Three surface pattern options
- Molded, totally sealed design is water resistant
- Multiple activation zones available
- Mats can be easily joined together to create larger systems
- Mats are silicone-free, PVC-free option also available
- Manufactured in the USA - short leadtimes



Mat design

Bircher Reglomat pressure-sensitive mats consist of copper clad epoxy sheets encapsulated in black polyurethane compound. Copper offers superior corrosion resistance compared to other safety mat contact plates.

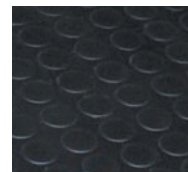


Non-standard knob surface pattern shown above

Surface pattern options



Standard non-skid surface



Knob surface

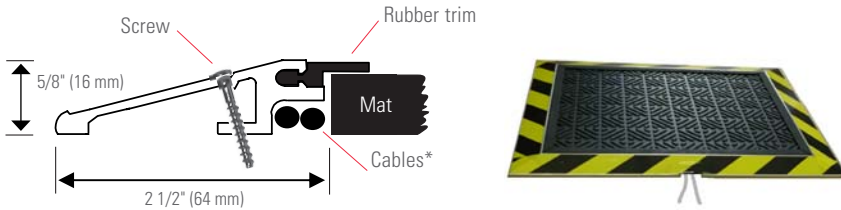


Smooth surface (no pattern)

Aluminum trim options

Aluminum ramp trim

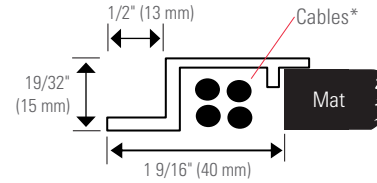
Use extruded aluminum ramp trim to secure pressure-sensitive mats to the floor. Ramp trim increases safety by minimizing stumbling hazards and shifting of the mat system. Black & yellow awareness tape can be added to ramp trim for additional visibility. Ramp trim can withstand vehicle traffic.



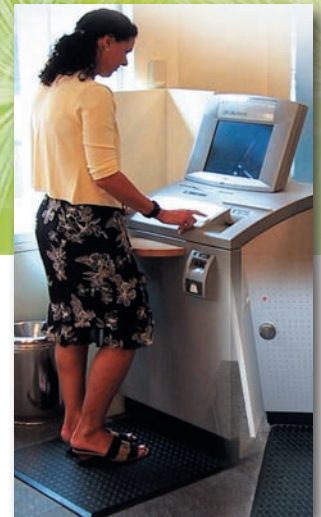
Ramp trim adds an additional 2 1/2" (64 mm) to each side on which it is used.
*Please refer to technical data on page 4 for standard supplied cable diameter.

Aluminum machine-side trim

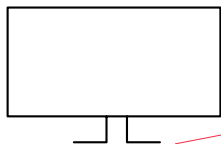
Use extruded aluminum machine-side trim to secure pressure-sensitive mats to the floor in close proximity to machinery. Machine-side trim is not suitable for vehicle traffic.



Machine-side trim adds an additional 1 9/16" (40 mm) to each side on which it is used.



Standard mats



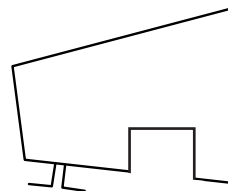
Standard cable exit location

- Two 12' (4 m) 2-conductor cable leads exiting the middle of the longer side
- Black non-skid diamond surface pattern
- Width and length measurement in inches (mat measurement only - not including dimensions with trim)
- **Sample part number** denoting standard 24" x 36" mat:
CESM-21CB-2436
- **Sample part number** denoting standard 24" x 36" ramp trim kit:
ASSY ES-S2436

Standard mat & corresponding ramp trim kit sizes
(width x length in inches):

24" x 24"	24" x 30"	24" x 36"	24" x 42"	24" x 48"
24" x 60"	24" x 72"	30" x 30"	30" x 36"	30" x 42"
30" x 48"	30" x 60"	30" x 72"	36" x 36"	36" x 42"
36" x 48"	36" x 60"	36" x 72"	42" x 42"	42" x 48"
42" x 60"	42" x 72"	48" x 48"	48" x 60"	48" x 72"







Custom mats & mat systems





- Create large custom systems with multiple mats
- Cut-out, mitre & multiple zone options available
- Customer-specified cable length
- Customer-specified cable exit location (two 2-conductor leads in any length located at least 2" from a corner - only on sides that will not be joined against another mat)
- Standard Bircher Reglomat mat options will be used if custom options are not specified
- Customer-specified trim: ramp and/or machine-side options available
- Drawings are required

Accessory Order Information

Safeguarding requirements for the majority of safety mat applications can be met with the products listed below. Contact Bircher Reglomat for additional information or custom designs.

Part No.	Description	
ES-S	Aluminum ramp trim, to fit all safety mats with mitre cutting, holes, screws & rubber trim (specify mat system dimensions)	
ES-SZ	Aluminum machine-side trim, cut to length without mitre cutting, holes or screws	
ES-Tape	Yellow/black adhesive awareness tape Sold in 108 ft (33 m) rolls	
ES-WID	8.2kOhm resistor - one supplied complimentary per mat system	
ES-CON	Lead wire connector kit - 2 pieces Crimp splices & shrink tubing	
ES-EC	Extension cable - 2 x 20 AWG wires (0.5 ² mm dia.) inside 5 AWG (4.5 mm dia.) PVC jacket	

Safety Controller Order Information

Part No.	Description	
ESD3-04-24ACDC	Automatic reset, 24 VAC/DC	
ESD3-04-115AC	Automatic reset, 115 VAC	
ESD3-04-230AC	Automatic reset, 230 VAC	
ESD3-06-24ACDC	External (manual) reset, 24 VAC/DC	
991003	Switched mode power supply, DIN rail mount Input = 100 - 240 VAC, Output = 24 VDC	

Safety Controller Features

- Rated PL e, meets safety category 3 when used with the safety mat. (BG certificate from BIA available upon request)
- Fail-safe wiring with only 2 wires and a resistor
- Two input terminals to connect multiple mats/edges
- Automatic or external (manual) reset options
- Redundant safety outputs
- Auxiliary output
- DIN rail mount

The following chart provides the **safety output** logic of all Bircher Reglomat ESD3 series controllers.

Safety Output Logic

System operative (ie. machine running)	Sensor actuated (ie. person steps on mat)	Wire failure / no voltage (ie. broken wire)
Closed	Open	Open

The additional **auxiliary output** can be used to operate a light, buzzer, etc. For the auxiliary output logic of the entire ESD3 controller series, please visit our website.

Technical Data

Mats

Material	Polyurethane compound
Color	Black
Min/max dimensions (Length x width)	Max. 48" x 72" (1219 x 1828 mm) Min. 8" x 8" (200 x 200 mm) Tolerance: +1/-1.5 mm
Thickness	Thickness: .4" (10 mm) Tolerance: ± 1.5 mm
Weight (approximate)	Mat: 4 lbs/ft ² (20 kg/m ²) Ramp trim: 0.4 lbs/ft (0.6kg/m)
Inactive zone	1 ¼" (32 mm) on cable side ¾" (19 mm) on other sides
Operating temperature	32° to 125° F (0° C to 50° C)
Loading capacity	2,900 lbs/in ² (2,000 N/cm ²)
Vehicle capacity	For 6,000 repetitions
Solid rubber tire	2,200 lbs (1000 kg)/tire
Pneumatic tire (90 mm dia.)	4,400 lbs (2000 kg)/tire
Voltage	Max. 24 VDC/VAC, 0.5 A
Insulation strength	>1500 VAC
Reaction time	< 20 ms
Actuating force	< 66 lbs (30 kg) Typical force is 10-23 lbs (4.5- 10.5 kg)

Bircher Reglomat safety mats meet the actuating force requirements defined by the EN-1760-1 and ANSI/RIA 15.06. The mat shall respond to a force of 66 lbs (30 kg) applied to a flat disc with 3.15" (80 mm) diameter placed anywhere on the effective sensing area

Protection class	NEMA 4 (IP67)
Insulation resistance	>1500 VAC
Lead wires	2 x 20 AWG wires (0.5 mm ² dia) inside 5 AWG (4.5 mm dia) PVC jacket

Directives & standards	Bircher Reglomat safety mat systems correspond to safety category 3 according to EN954-1 and are type approved according to standard EN1760-1
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Chemical resistance	Weathering, ozone, oils, gasoline water at 68° F (20° C), paraffin, solvents, diluted acids
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Operating life	More than 1 million cycles at the same position with test piece of 3.15" (80 mm) diameter with a force of 170 lbf (76 lg/750 N) vertical down to the surface. Contact loaded with 24V/0.5A
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ESD3 Controllers

Protection class	NEMA 3 (IP 54)
Operating temperature	0° to 125° F (-15° to 50° C)
Safety output	2 Relays: 2A/250 VAC To be connected in series to meet safety category 3
Auxiliary output	1 relay: 1A/30 VAC
Power consumption	Max. 5 VA
Power supply	24 VACDC ± 10% / 115 VAC ± 10% / 230 VAC ± 10%
Reaction time	< 50 ms
Dimensions (L x W x D)	4" x 1 ¾" x 3" (104 x 45 x 79 mm)

Note: Technical details and recommendations concerning our products are based on experience and are an aid for the orientation of the user. Details stated in our brochures and data sheets do not guarantee special properties of the products. This does not apply to special product properties confirmed in writing or individually on a case-by-case basis. Subject to technical alterations.

Bircher Reglomat

870 Pratt Ave N
Schaumburg, IL 60193
Phone 800 252 1272
Fax 847 952 2005
sales@bircherreglomat.com
www.bircherreglomat.com