SUNX **INSTRUCTION MANUAL**

Photoelectric Sensor Amplifier Built-in CX-400 Series

SPECIFICATIONS

Thank you very much for using SUNX products. Please read this Instruction Manual carefully and thoroughly for the correct and optimum use of this product. Kindly keep this manual in a convenient place for quick reference.

- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet standards, WARNING such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

	-										
		Thru-beam		Retroreflective		Diffuse reflective					
$ \rangle$	$\langle \ \rangle$	Туре		Long sens- ing range	With polarizing filters (Note 2)	Long sens- ing range				Narrow-view	
	Model No.	NPN output	CX-411	CX-412	CX-491	CX-493	CX-424	CX-421	CX-422	CX-423	
Iter	n (Note 1)	PNP output	CX-411-P	CX-412-P	CX-491-P	CX-493-P	CX-424-P	CX-421-P	CX-422-P	CX-423-P	
Sei	nsing range	•	10m	15m	3m (Note 3)	5m (Note 3)	100mm (Note 4)	300mm (Note 4)	800mm (Note 4)	70 to 200mm (Note 4)	
Sensing object		<i>ф</i> 12mm or more opaque object		\$ 50mm or more opaque, translu- cent or specular object (Note 3) \$ \$ \$ } \$ \$ } \$	ϕ 50mm or more opaque or translucent object (Note 3)	Opaque, translucent or transparent object object		Opaque, translucent or transparent object (Note 5)			
Re (per	peatability pendicular to	sensing axis)	0.5mm or less 0						0.5mm or less		
Su	ply voltage)		12 to 24V DC±10% Ripple P-P 10% or less							
Current consumption		Emitter: 20m/ (CX-412 : 2 Receiver: 20r	A or less 25mA or less) 20mA or less mA or less			25mA or less			20mA or less		
Output											
Output operation		Switchable either Light-ON or Dark-ON									
	Short-circu	it protection				Incorp	orated				
Re	sponse time	e	1ms or less								
Op	eration indi	cator	Orange LED (lights up when the output is ON), thru-beam type sensor: located on the receiver								
Stability indicator		Green LED (lights up under stable light received condition or stable dark condition), thru-beam type sensor: located on the receive									
Po	wer indicato	or	Green LED (lights up when the power is ON), located on the emitter								
Sei	nsitivity adju	uster	Continuously variable adjuster								
Automatic interference prevention function		(Note 6) Incorporated (Two units of sensors can be mounted closely.)									
Protection		IP67 (IEC)									
Ambient temperature		-25 to +55°C (No dew condensation or icing allowed), Storage: -30 to +70°C									
Ambient humidity		35 to 85% RH, Storage: 35 to 85% RH									
Emitting element		Red LED (modulated)	Infrared LED (modulated)	Red LED (modulated)	Infrar	ed LED (modu	lated)	Red LED (modulated)		
Material		Enclosure: PBT, Lens: Acrylic, Indicator cover: Acrylic									
Cable		0.2mm ² 3-core (thru-beam type sensor emitter: 2-core) cabtyre cable, 2m long									
Weight		Emitter: 45g approx., Receiver: 50g approx. 50g approx.									
Accessory				RF-230 (Reflector): 1 pc.		—					

Notes: 1) The model No. with suffix '-J' is the M12 pigtailed type, '-Z' is the M8 connector type

(e.g.) M12 pigtailed type: CX-411-J, M8 connector type: CX-411-Z

Use the connection cables as shown below. (Two sets are required for the thru-beam type sensor.)

<connection cable<="" th=""><th>for the M12 pigtailed</th><th>I type></th><th>_</th><th colspan="4"><connection cable="" connector="" for="" m8="" the="" type=""></connection></th></connection>	for the M12 pigtailed	I type>	_	<connection cable="" connector="" for="" m8="" the="" type=""></connection>			
Туре	pe Model No. Cable length			Туре	Model No.	Cable length	
2 core tures	CN-22-C2	2m		Otwoight turns	CN-24A-C2	2m	
2-core type	CN-22-C5	5m		Straight type	CN-24A-C5	5m	
4.0010.000	CN-24-C2	2m		Elbourture	CN-24AL-C2	2m	
4-core type	CN-24-C5	5m		Elbow type	CN-24AL-C5	5m	

The model No. with suffix 'E' shown on the label affixed to the thru-beam type sensor is the emitter, 'D' shown on the label is the receiver. Thru-beam type sensor emitter: CX-41 DE, Thru-beam type sensor receiver: CX-41 D

The model No. of retroreflective type sensor with the suffix '-Y' is the sensor without the RF-230 reflector (e.g.) CX-491-Y nsing range (Ă)

- 2) The retroreflective type sensor with polarizing filters may not stably detect specular or glossy objects through transparent film since light is polarized by the transparent film. For details, refer to 'IB RETROREFLECTIVE TYPE SENSOR WITH POLAR-IZING FILTERS
- 3) The sensing range and the sensing object of the retroreflective type sensor is specified fot the RF-230 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in 'A' of the table below may vary depending of the shape of sensing object. Be sure to check the operation with the actual sensing object.
- 4) The sensing range of the diffuse reflective type sensor is specified for white non-glossy paper (200 × 200mm) as the object. 5) The minimum sensing object of the diffuse reflective • narrow-view type sensor is
- ϕ 0.5mm copper wire.
- 6) By mounting interference prevention filters (PF-CX4-D), two sets of the sensor can be mounted close together. For details, refer to ' III INTERFERENCE PREVENTION FILTER (OPTIONAL)'

2 CAUTIONS

- Make sure to carry out wiring in the power supply off condition.
- Take care that wrong wiring will damage the sensor.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching) regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

• Take care that the sensor is not directly exposed to fluorescent lamp from a rapid-starter lamp or a high frequency lighting device, as it may affect the sensing performance.

Sensing

object

Reflector setting rang

(B)

CX-491

3m

0.1 to 3m

Reflector

CX-493□

5m

0.1 to 5m

- Do not use during the initial transient time (50ms) after the power supply is switched on.
- Extension up to total 100m, or less, is possible with 0.3mm², or more, cable. However, in order to reduce noise, make the wiring as short as possible.
- Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.
- This sensor is suitable for indoor use only.

Sensor

Α

В

- Do not use this sensor in places having excessive vapor, dust, etc., or where it may come in direct contact with water, or corrosive gas
- Take care that the sensor does not come in direct contact with water, oil, grease, or organic solvents. such as. thinner. etc.
- When connecting the mating cable to the connector type sensor, the tightening torque should be 0.4N · m or less.

3 MOUNTING



4 I/O CIRCUIT DIAGRAMS

NPN output type



5 ADJUSTMENTS

Part description



2) It is the power indicator (green: lights up when the power is ON) for the thru-beam type sensor emitter.

Operation mode switch



Beam alignment

Thru-beam type sensor

- ① Set the operation mode switch to the Light-ON mode position (L side). Sensing object
- 2 Placing the emitter and the receiver face to face along a straight line, move the emitter in the up, down, left and right directions, in order to determine the range of the light received condition with



the help of the operation indicator (orange). Then, set the emitter at the center of this range

- ③ Similarly, adjust for up, down, left and right angular movement of the emitter.
- ④ Further, perform the angular adjustment for the receiver also
- ⑤ Check that the stability indicator (green) lights up. 6 Choose the operation mode, Light-ON or Dark-ON, as
- per your requirement, with the operation mode switch.

Retroreflective type sensor

- ① Set the operation mode switch to the Light-QN mode position (L side).
- 2 Placing the sensor and the reflector face to face along a straight line, move the reflector in the up, down, left and right directions, in order to determine the range of the



- light received condition with the help of the operation indicator (orange). Then, set the reflector at the center of this range.
- ③ Similarly, adjust for up, down, left and right angular movement of the reflector.
- ④ Further, perform the angular adjustment for the sensor also.
- ⑤ Check that the stability indicator (green) lights up.
- 6 Choose the operation mode, Light-ON or Dark-ON, as per your requirement, with the operation mode switch.

Sensitivity adjustment

Ston	Sonsitivity adjustor	Description			
Step	Sensitivity aujuster	Description			
1	MAX	Turn the sensitivity adjuster fully counter- clockwise to the minimum sensitivity posi- tion, MIN.			
2	MAX	In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point where the sensor enters the 'Light' state operation.			
3	C MAX	In the dark condition, turn the sensitivity ad- juster further clockwise until the sensor en- ters the 'Light' state operation and then bring it back to confirm point @where the sensor just returns to the 'Dark' state operation. If the sensor does not enter the 'Light' state operation even when the sensitivity adjuster is turned fully clockwise, the position is point @.			
4	Optimum position MIN MIN	The position at the middle of points (a) and (a) is the optimum sensing position.			

Note: Use the 'minus' adjusting screwdriver (please arrange sepa-rately) to turn the adjuster slowly. Turning with excessive strength will cause damage to the adjuster



Relation between output and indicators 🌣: Lights up, 电: Turns off

In ca	se of Ligh	t-ON]	In case of Dark-ON			
Stability indicator	Operation indicator	Output	Sensing condition	Output	Operation indicator	Stability indicator	
¢	¢	ON	Stable light receiving Unstable light receiving	OFF	•	¢	
¢	•	OFF	Unstable dark receiving Stable dark receiving	ON	¢	¢	

6 AUTOMATIC INTERFERENCE **PREVENTION FUNCTION** (Excluding thru-beam type sensor)

Retroreflective type sensor and diffuse reflective type sensor incorporate this function. Up to two sets of sensor can be mounted closely (Thru-beam type sensor does not have this function.)



Note: If two diffuse reflective type sensor are mounted facing each other, they should be angled so as not to receive the beam from the opposing sensor or to detect its front face.



7 LONG SENSING RANGE RET-**ROREFLECTIVE TYPE SENSOR** (CX-493□)

- Please take care of the following points when detecting materials having a gloss.
 - 1 Make 'L', shown in the diagram, sufficiently long
 - 2 Install at an angle of 10 to 30 degrees to the sensing object



* CX-491 do not need the above adjustment.

3 RETROREFLECTIVE TYPE SEN-SOR WITH POLARIZING FILTERS (CX-491□)

As light is polarized by a transparent film or membrane, CX-491 I may not detect an object covered or wrapped by transparent film. In that case, take the following measures.

<Example of sensing objects>

- Can wrapped by clear film
- Aluminum sheet covered by plastic film
- Gold or silver color (glossy) labels or wrapping paper

<Measures>

- · Tilt the sensor with respect to the sensing object upon fitting.
- Reduce the sensitivity.
- Increase the distance between the sensor and the sensing object.

9 SLIT MASK (OPTIONAL) (Exclusively for thru-beam type sensor)

- With the slit mask (OS-CX-D), the sensor can detect a small object.
 - However, the sensing range is reduced when the slit mask is mounted.

Туре	Model No.	Slit size	
	OS-CX-05	¢ 0.5mm	
Round slit mask	OS-CX-1	¢1mm	
	OS-CX-2	<i>ф</i> 2mm	
De stan sulan alit	OS-CX-05×6	0.5 × 6mm	
Rectangular slit	OS-CX-1×6	1 × 6mm	
maan	OS-CX-2×6	2×6mm	

How to mount

- 1 Insert the fixing hook into the fixing groove.
- 2 Then, pressing the slit mask against the main unit, insert the fixing tab into the fixing groove.

How to remove

 Insert a screwdriver into the removing tab. 2 Pull forward while lifting the removing tab.



10 INTERFERENCE PREVEN-TION FILTER (OPTIONAL) (Exclusively for CX-411□)

● By mounting the interference prevention filters (PF-CX4-□), two sets of the CX-411□ can be mounted close together.

However, the sensing range is reduced when the interference prevention filter is mounted.

- The filters can be mounted by the same method as for the slit masks.
- Since there are two types of the interference prevention filter, the two sets of sensors should be fitted with different types of interference prevention filters, as shown in the figure below.

The interference prevention does not work even if the filters are mounted for emitters only, receivers only or the same model No. of the interference prevention filters are mounted on both the sets of the sensor.



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