Compact & Low Price Inductive Proximity Sensor Amplifier Built-in

GL SERIES

FIBER SENSORS

LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

> AREA SENSORS

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PARTICULAR USE SENSORS

SENSOR

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

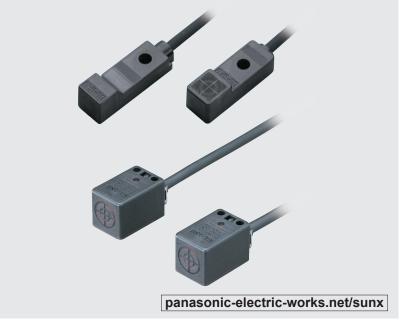
Selection Guide Amplifier Built-in Amplifierseparated

> GX-F/H GXL

GL GX-U/GX-FU/ GX-N GX Related Information

■ Glossary of terms.....P.1386~











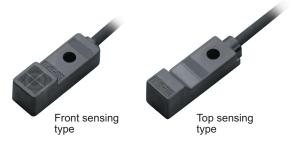


Wide variety, high performance in surprisingly small body at low cost

VARIETIES

Wide variation

A wide variety of 46 models, front sensing type / top sensing type, normally open type / normally closed type, as well as, different frequency type, etc., is available.



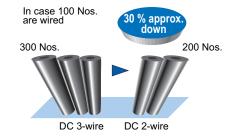
Close mounting

Two sensors can be mounted close together because different frequency type are available.

The **GL-18HL** type can be mounted with a space of 20 mm 0.787 in between the two sensors.

Energy-efficient and wire-saving DC 2-wire type

Its electric current consumption is just 0.8 mA or less and the wiring workload is reduced by about 30 %.

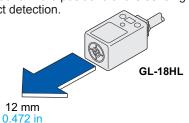


BASIC PERFORMANCE

Long sensing range

GL-18HL type offers a long sensing range of 12 mm 0.472 in.

Small variations in the positions of the sensing objects do not affect detection.



ENVIRONMENTAL RESISTANCE

Protection structure IP67g (JEM)

GL-18H/18HL type are resistant to oil and have a protection structure IP67g (JEM). (**GL-8U** type: IP67)

FUNCTIONS

Operation indicator

The **GL** series incorporates an operation indicator (orange, **GL-18H/18HL** type: red) for operation check.

OTHERS

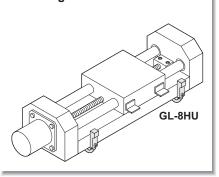
Low price

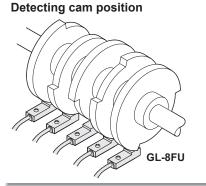
The **GL** series satisfies the need for a low price inductive proximity sensor. It is recommended to large volume users for cost reduction.

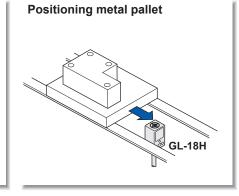
The GL-8U type are available in units of ten.

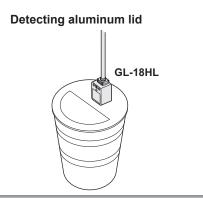
APPLICATIONS

Detecting table over-run









ORDER GUIDE

GL-8U type

Туре		Appearance (mm in)	Sensing range (Note 1)	Model No. (Note 2)	Output	Output operation	
P 7.4 0.291		7.4 0.291		GL-8FU×10		Normally on an	ally on an
	sensing		Maximum operation	GL-8FUI×10		Normally open	
DC 2-wire	ont s	0.945	8 0.315 GL-8FU	GL-8FUB×10	Non-contact DC 2-wire type Normally oper	Normally closed	
	Ē	0.315		GL-8FUIB×10			
	D	P 80.315		GL-8HU×10		Name	
	ensir	1 3 ~ / 1	(0 to 1.8 mm 0 to 0.071 in)	GL-8HUI×10		Normally open	
	Top se	24.2 0.953	Stable sensing range	GL-8HUB×10		Normally along	
		0.315		GL-8HUIB×10		Normally closed	

Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.

The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

2) "I" in the model No. indicates a different frequency type.

GL-18H/18HL type

OL-101	1/ TOTTE type				
Туре	Appearance (mm in)	Sensing range (Note)	Model No.	Out- put	Output operation
		Maximum operation distance	GL-18H		Normally
Standard Different frequency		5 mm 0.197 in	GL-18HI	ısistor	open
•, —	0.709	(0 to 4 mm 0 to 0.157 in) Stable sensing range	GL-18HB	NPN open-collector transistor	Normally closed
range	28 0.709	12 mm	GL-18HL	pen-coll	Normally
Long sensing range Different		0.472 in (0 to 10 mm 0 to 0.394 in)	GL-18HLI	NPN o	open
Long		(3 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -	GL-18HLB		Normally closed

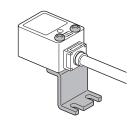
Note: The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

Accessory

• MS-GL18HL

NOTE: GL-8U type is available in units of ten.

(Sensor mounting bracket for GL-18HL type)



Two M3 (length 25 mm 0.948 in) pan head screws are attached.

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COMPONENTS MACHINE

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GX-F/H GXL

GX-U/GX-FU/ GX-N GX

ORDER GUIDE

5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 1m 3.281 ft) is also available for GL-8U type (different frequency of normally open type: excluding the type with the model No. having the suffix "IB").
When ordering this type, suffix "-C5" to the model No.

(e.g.) 5 m 16.404 ft cable length type of GL-8FUB×10 is "GL-8FUB-C5×10".

NOTE: GL-8U type are available in units of ten.

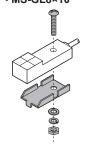
OPTIONS

Designation	Model No.	Description
Sensor mounting bracket	MS-GL8×10	Sensor mounting bracket for GL-8U type.

NOTE: Sensor mounting bracket (MS-GL8×10) is available in units of ten.

Sensor mounting bracket

• MS-GL8×10



1 pc. each of M3 (length 12 mm 0.472 in) truss head screw, nut, spring washer and plain washer is attached.

SPECIFICATIONS

GL-8U type

			DC 2-v	vire type			
	Туре	Front sensing		Top sensing			
o S		GL-8FU×10	GL-8FUB×10	GL-8HU×10	GL-8HUB×10		
Item	Different frequency	GL-8FUI×10	GL-8FUIB×10	GL-8HUI×10	GL-8HUIB×10		
Max. opera	ation distance (Note 2)		2.5 mm 0.0	098 in ±20 %			
Stable sen	nsing range (Note 2)		0 to 1.8 mm	0 to 0.071 in			
Standard s	sensing object		Iron sheet 15 × 15 × t 1 mm 0.591 × 0.591 × t 0.039 in				
Hysteresis	3		20 % or less of operation distant	ce (with standard sensing objec	t)		
Supply vol	tage		12 to 24 V DC ±10 %	Ripple P-P 10 % or less			
Current co	nsumption		0.8 mA or	less (Note 3)			
Output			Non-contact DC 2-wire type • Load current: 3 to 70 mA (Note 5) • Residual voltage: 3 V or less (Note 6)				
Utiliza	ation category		DC-12	or DC-13			
Outp	ut operation	Normally open	Normally closed	Normally open	Normally closed		
Short	-circuit protection	Incorporated					
Max. respo	onse frequency		1kHz				
Operation	indicator		Orange LED (lights up	when the output is ON)			
	tion degree		3 (Industrial	environment)			
Prote	ection	IP67 (IEC)					
	ent temperature		-25 to +70 °C −13 to +158 °F, Storage: -30 to +80 °C −22 to +176 °F				
2 Ambi	ent humidity	35 to 95 % RH, Storage: 35 to 95 % RH					
EMC		EN 60947-5-2					
Voltag	ge withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure					
<u>□</u> Insula	ation resistance	50 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure					
	tion resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each					
	k resistance		1,000 m/s ² acceleration (100 G approx.) in X, Y and Z directions for three times each				
Sensing range	Temperature characteristics	Over ambient temperature range –25 to +70 °C –13 to +158 °F: within $^{+10}_{-15}$ % of sensing range at +20 °C +68 °F					
variation	Voltage characteristics		Within ±2 % for ±10 % fluc	tuation of the supply voltage			
Material			Enclosure	: Polyalylate	·		
Cable		0.15 mm ² 2-core cabtyre cable, 1 m 3.281 ft long					
Cable exte	ension	Exten	sion up to total 50 m 164.042 ft i	s possible with 0.3 mm ² , or more	e, cable.		
Weight			Net weight	: 12 g approx.			

- Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.
 - 2) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.
 - 3) It is the leakage current when the output is in the OFF state.
 - 4) When the ambient temperature is +60 to +70 °C +140 to +158 °F, the maximum sink current varies depending on the ambient humidity. Refer to "I/O CIRCUIT AND WIRING DIAGRAMS" for more details.
 - 5) The maximum load current varies depending on the ambient temperature. Refer to "I/O CIRCUIT AND WIRING DIAGRAMS" for more details.
 - 6) When the cable is extended, the residual voltage becomes larger according to the resistance of the cable.

SPECIFICATIONS

GL-18H/18HL type

		Туре		Standard			Long sensing range	
				Different frequency			Different frequency	
Iten	<u>n</u>	Model No.	GL-18H	GL-18HI	GL-18HB	GL-18HL	GL-18HLI	GL-18HLB
Max	. operati	ion distance (Note 2)		5 mm 0.197 in ±10 %			12 mm 0.472 in ±10 %	, ,
Stat	ole sens	ing range (Note 2)		0 to 4 mm 0 to 0.157 ii	n	0	to 10 mm 0 to 0.394	in
Star	ndard se	ensing object	Iron sheet 25 ×	25 × t 1 mm 0.984 × 0	.984 × t 0.039 in	Iron sheet 40 ×	40 × t 1 mm 1.575 × 1	.575 × t 0.039 in
Hys	teresis			15 % or les	ss of operation distant	ce (with standard sens	sing object)	
Sup	ply volta	age			10 to 30 V DC Rip	ple P-P 10 % or less		
Curr	ent con	sumption			10 mA	or less		
Output				NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1.5 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current)				
	Utilizat	tion category			DC-12 c	or DC-13		
	Output	operation	Norma	lly open	Normally closed	Norma	lly open	Normally closed
Max. response frequency		nse frequency	1kHz 500Hz					
Ope	ration in	ndicator	Red LED (lights up when the output is ON)					
	Pollutio	on degree	3 (Industrial environment)					
Φ	Protect	tion	IP67 (IEC), IP67g (JEM)					
tanc	Ambie	nt temperature	–25 to +70 °C −13 to +158 °F, Storage: –25 to +70 °C −13 to +158 °F					
resis	Ambie	nt humidity	45 to 85 % RH, Storage: 45 to 85 % RH					
Environmental resistance	EMC				EN 609	947-5-2		
nme	Voltage	e withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure					
nvire	Insulat	ion resistance	50 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure					
ш	Vibratio	on resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each					
	Shock	resistance	1,000 m/s² acceleration (100 G approx.) in X, Y and Z directions for three times each					
Sen	0 1	Temperature characteristics	Over ambient temperature range –25 to +70 °C –13 to +158 °F: within ±10 % of sensing range at +20 °C +68 °F					
rang		/oltage characteristics	Within ±2 % for ±10 % fluctuation of the supply voltage					
Mate	erial				Enclosure:	Polyalylate		
Cab	le			0.3 mm ²	3-core oil resistant ca	abtyre cable, 1 m 3.28	31 ft long	
Cab	le exten	ision		Extension up to to	tal 100 m 328.084 ft i	s possible with 0.3 mr	m², or more, cable.	
Wei	ght				Net weight :	45 g approx.		
Acce	essory					MS-GL18HI	L (Sensor mounting bi	acket): 1 set
							-	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation. FIBER SENSORS

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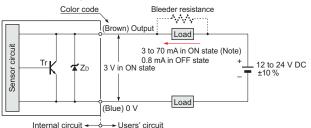
GX-F/H
GXL
GL
GX-U/GX-FU/
GX-N
GX

I/O CIRCUIT AND WIRING DIAGRAMS

DC 2-wire type

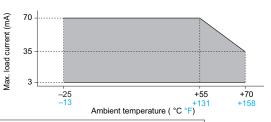
GL-8U type

I/O circuit diagram



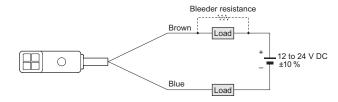
Internal circuit ← Ó → Users' circuit

Note: The maximum load current varies depending on the ambient temperature.



Symbols ... Zp: Surge absorption zener diode Tr: NPN output transistor

Wiring diagram



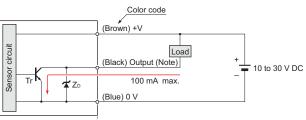
- Conditions for the load

- 1) The load should not be actuated by the leakage current (0.8 mA) in the OFF state.
- 2) The load should be actuated by (supply voltage 3 V) in the ON state.
 3) The current in the ON state should be between 3 to 70 mA DC.
- In case the current is less than 3 mA, connect a bleeder resistance in parallel to the load so that a current of 3 mA, or more, flows.

NPN output type

GL-18H/18HL type

I/O circuit diagram



Internal circuit ← - Users' circuit

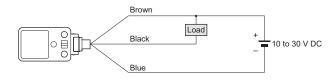
Note: Please carry out the wiring carefully since protection circuit against reverse power supply connection is not incorporated.

Further, the output does not incorporate a short-circuit protection circuit.

Do not connect it directly to a power supply or a capacitive load.

Symbols ... ZD: Surge absorption zener diode Tr: NPN output transistor

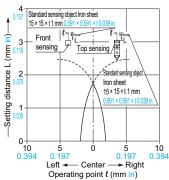
Wiring diagram



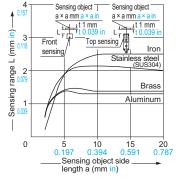
SENSING CHARACTERISTICS (TYPICAL)

GL-8U type

Sensing field



Correlation between sensing object size and sensing range

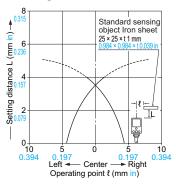


As the sensing object size becomes smaller than the standard size (iron sheet $15 \times 15 \times t$ 1 mm $0.591 \times 0.591 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

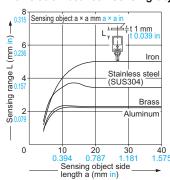
SENSING CHARACTERISTICS (TYPICAL)

GL-18H type

Sensing field



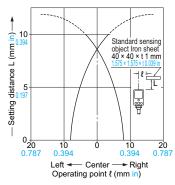
Correlation between sensing object size and sensing range



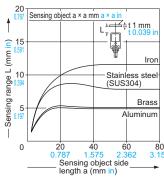
As the sensing object size becomes smaller than the standard size (iron sheet 25 × 25 × t 1 mm $0.984 \times 0.984 \times t \ 0.039$ in), the sensing range shortens as shown in the left figure.

GL-18HL type

Sensing field



Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet 40 × 40 × t 1 mm 1.575 × 1.575 × t 0.039 in), the sensing range shortens as shown in the left figure.

PRECAUTIONS FOR PROPER USE

Refer to General precautions.



· Never use this product as a sensing device for personnel protection.

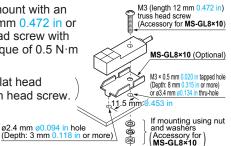
· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

GL-8U type

· Make sure to mount with an M3 (length 12 mm 0.472 in or more) truss head screw with a tightening torque of 0.5 N·m or less.

/Do not use a flat head screw or a pan head screw.

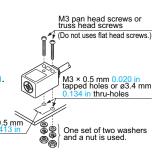


GL-18H/18HL type

· The tightening torque should be 0.5 N·m or less.

· To mount the sensor with a nut, the thru-hole diameter should be ø3.4 mm ø0.134 in.

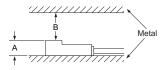
· Screws, nuts or washers are not supplied. Please arrange them separately.

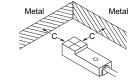


Influence of surrounding metal

· When there is a metal near the sensor, keep the minimum separation distance specified below.

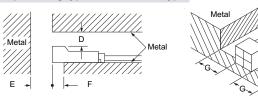
Front sensing type





	GL-8FU□×10
Α	7.4 mm 0.291 in
В	8 mm 0.315 in
С	3 mm 0.118 in

Top sensing type, GL-18H/18HL type



	GL-8HU□×10	GL-18H□	GL-18HL□
D	3 mm 0.118 in	5 mm 0.197 in	25 mm 0.984 in
Е	10 mm 0.394 in	20 mm 0.787 in	60 mm 2.362 in
F	3 mm 0.118 in	0 mm 0 in	20 mm 0.787 in (Note)
G	3 mm 0.118 in	5 mm 0.197 in	30 mm 1.181 in

Note: When mounting the GL-18HL to an insulator or using the attached sensor mounting bracket, "F" becomes 0 mm 0 in.

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PRECAUTIONS FOR PROPER USE

Refer to General precautions

Mutual interference prevention

· When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference.

Front sensing type	Top sensing type GL-18H/18HL type
#H+ H	H+J

	Н	J	
GL-8FU□×10	Between "I" type and non "I" type.	0 mm (Note 2) 0 in	15 mm 0.591 in
GL-6F0U^10	Between two "I" types or two non "I" types.	20 mm 0.787 in	40 mm 1.575 in
GL-8HU⊓×10	Between "I" type and non "I" type.	0 mm (Note 2) 0 in	15 mm 0.591 in
GL-6H0U^10	Between two "I" types or two non "I" types.	25 mm 0.984 in	40 mm 1.575 in
GL-18H type	Between "I" type and non "I" type.	0 mm (Note 2) 0 in	20 mm 0.787 in
GL-16H type	Between two "I" types or two non "I" types.	40 mm 1.575 in	70 mm 2.756 in
GL-18HL type	Between "I" type and non "I" type.	20 mm 0.787 in	40 mm 1.575 in
GL-1011L type	Between two "I" types or two non "I" types.	130 mm 5.118 in	200 mm 7.874 in

Notes: 1) "I" in the model No. specifies the different frequency type.

2) Close mounting is possible for up to two sensors. When mounting three sensors or more at an equal spacing, align the model with "I" and the model without "I" alternately.

The minimum value of dimension "H" should be as given below.

GL-8FU = ×10: 6 mm 0.236 in GL-8HUm×10: 8.5 mm 0.335 in GL-18H type: 11 mm 0.433 in

Sensing range

• The sensing range is specified for the standard sensing

With a non-ferrous metal, the sensing range is obtained by multiplying with the correction coefficient specified

Further, the sensing range also changes if the sensing object is smaller than the standard sensing object or if the sensing object is plated.

Correction coefficient

	GL-8U type	GL-18H type	GL-18HL type
Iron	1	1	1
Stainless steel (SUS304)	0.80 approx.	0.68 approx.	0.65 approx.
Brass	0.54 approx.	0.45 approx.	0.42 approx.
Aluminum	0.52 approx.	0.43 approx.	0.41 approx.

Wiring

- Please carry out the wiring carefully since protection circuit against reverse power supply connection is not incorporated. (Excluding GL-8U type)
- The output does not incorporate a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. (Excluding GL-8U type)
- · Make sure that the power supply is off while wiring.
- · Verify that the supply voltage variation is within the rating.
- · If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this sensor, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- · Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Others

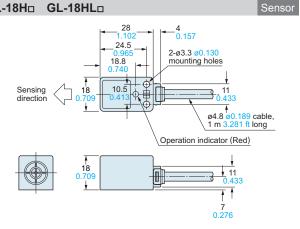
- · Do not use during the initial transient time (50ms) after the power supply is switched on.
- Take care that the sensor does not come in direct contact with oil, grease, or organic solvents, such as, thinner, etc.
- Make sure that the sensing end is not covered with metal dust, scrap or spatter. It will result in malfunction.

DIMENSIONS (Unit: mm in)

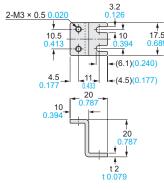
The CAD data in the dimensions can be downloaded from our website.

GL-18H□ **GL-18H**L□ Sen

-5.3 0.209

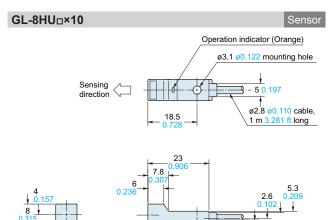


MS-GL18HL Sensor mounting bracket for GL-18HL type (Accessory)



Material: Aluminum

Two M3 (length 25 mm 0.984 in) pan head screws are attached.

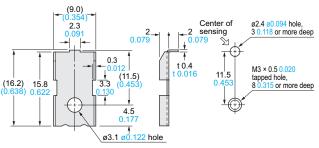


MS-GL8×10 Sensor mounting bracket for GL-8U type (Optional)

26

Mounting hole dimensions

2 4.8 0.079 0.189



Material: Stainless steel (SUS304)

1 pc. each of M3 (length 12 mm 0.472 in) truss head screw, nut, spring washer and plain washer is attached.

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